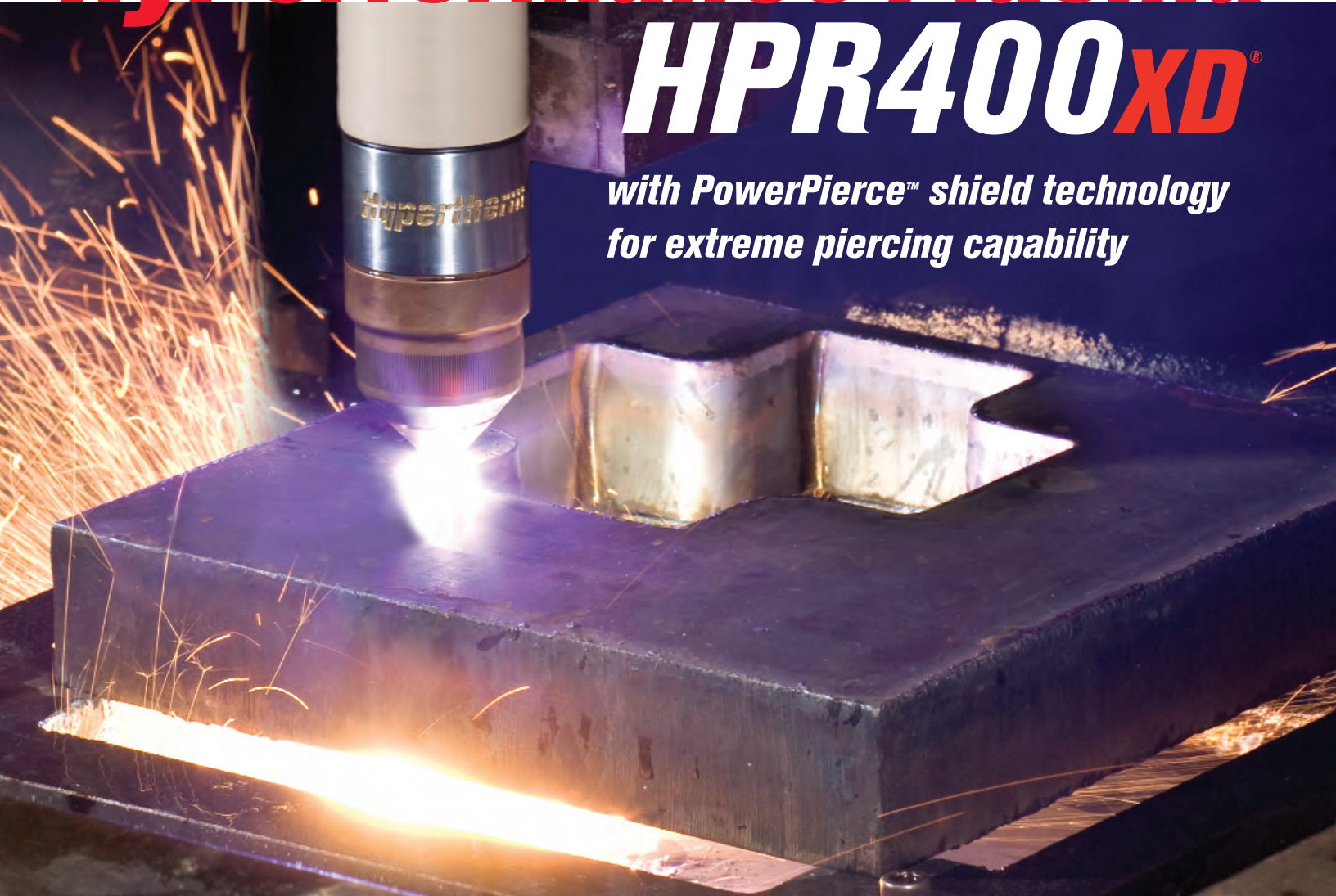


HyPerformance[®] Plasma

HPR400XD[®]

*with PowerPierce[™] shield technology
for extreme piercing capability*



Superior cut quality and consistency

Maximized productivity

Minimized operating costs

Unmatched reliability

Hypertherm[®]

HyPerformance Plasma

HPR400XD

The HPR400XD is the fastest, thickest and most versatile HyPerformance Plasma system available on the market.

Hypertherm has spent more than four decades developing over 70 patented plasma technologies to provide customers with exceptional performance they can count on. With thousands of HyPerformance Plasma systems sold around the world, the HPR product family has become the plasma system of choice for customers who demand the most consistent cut quality, highest productivity, lowest operating cost and unmatched reliability.

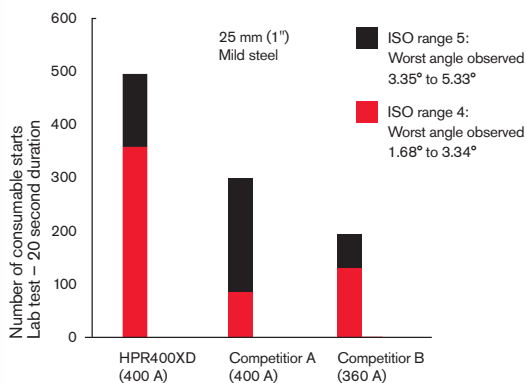


Superior cut quality and consistency

HyPerformance Plasma cuts fine-feature parts with superior quality and consistency, eliminating the cost of secondary operations.

- Patented HyDefinition technology aligns and focuses the plasma arc for more powerful precision cutting up to 80 mm (3.2").
- Patented system technologies deliver more consistent cut quality over a longer period of time than other systems available on the market.

Cut quality over life



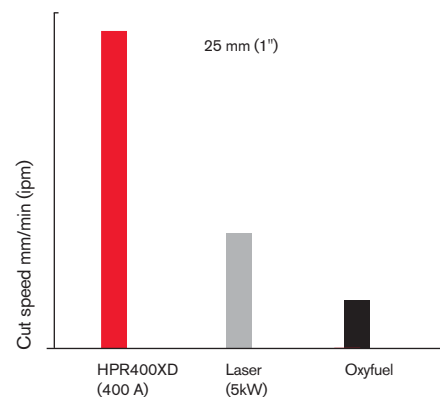
- Hypertherm consumables are manufactured with the highest quality standards and latest patented technology to ensure consistent performance.
- HyPerformance Plasma cuts stainless steel from thin to thick with a mirror-like finish.

Maximized productivity

HyPerformance Plasma combines fast cutting speeds, rapid process cycling, quick changeovers and high reliability to maximize productivity.

- HyPerformance HPR400XD delivers HyDefinition precision at unprecedented speeds.

HyDefinition plasma cutting is 2 – 5 times faster



- Rapid cut-to-cut cycle time results in less downtime between cuts.
- Quick-disconnect torch and intuitive user interface reduce set-up time.
- Long consumable life and high system reliability maximize productive "arc-on" time.
- HyPerformance HPR400XD cuts, bevels, and marks a variety of metals, making it the one system that consistently does it all.

Technology that delivers

Hypertherm-patented technology delivers more consistent cut quality for longer periods of time at half the operating cost.

HyDefinition technology

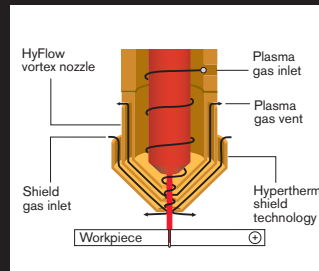
- Vented nozzle technology aligns and focuses the plasma arc.
- HyDefinition technology enables powerful precision cutting for superior quality and consistency.

LongLife technology

- Ramps electrical current and gas pressure up and down in a tightly controlled manner.
- To reduce electrode and nozzle erosion, LongLife technology delivers consistent HyDefinition cut quality over the longest period of time for a significant reduction in operating cost and downtime.

PowerPierce technology

- Liquid cooled shield technology repels molten metal during piercing.
- PowerPierce technology enables robust production pierce capability up to 50 mm (2") mild steel.



Patented HyDefinition cutting for consistent quality



Consistent from first cut to last



HPR400XD with PowerPierce technology



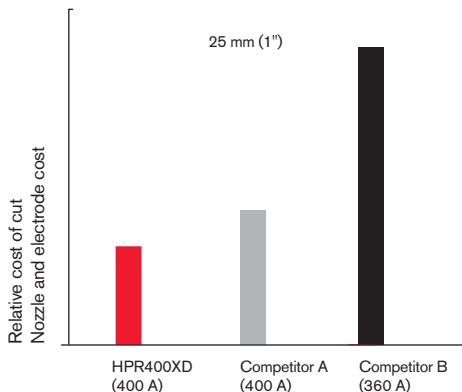
Competitor A without PowerPierce technology

Minimized operating cost

HyPerformance Plasma lowers operating cost and improves profitability.

- Patented LongLife® technology significantly increases consumable life and enables consistent HyDefinition cut quality over the longest period of time.
- Hypertherm consumables are manufactured with the highest quality standards and latest patented technology to ensure consistently longer life.
- The combination of LongLife technology and high cut speeds enables Hypertherm systems to produce more cut parts per set of consumables, reducing your cost per part.

Operating cost



Unmatched reliability

Extensive testing, backed by more than four decades of experience, guarantees the Hypertherm quality you can count on.

- During development, the HyPerformance systems endure rigorous reliability testing procedures that are equivalent to over 10 years of use in extreme operating environments.
- Hypertherm's engineers leveraged decades of experience to produce a robust and simple system with 50% fewer parts than other systems on the market. Studies have shown that fewer parts directly results in greater reliability.
- Self-diagnostics run automatically at startup and continually while cutting to ensure that the system operates at peak performance.



Specifications

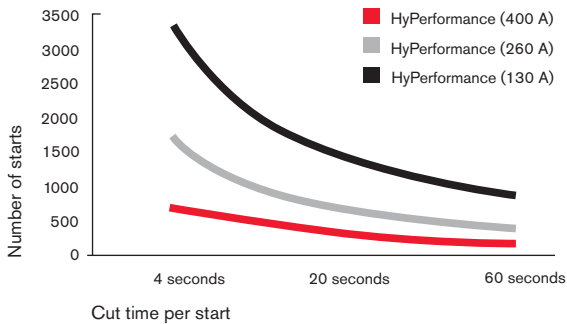
Input voltages	VAC	Hz	Amps
	200/208	50/60	262/252
	220	50/60	238
	240	60	219
	380	50	138
	400	50	131
	440	50/60	120
	480	60	110
600	60	88	
Output voltage	200 VDC		
Output current	400 A		
Duty cycle	100% at 40° C (104° F) at 80 kW		
Maximum OCV	360 VDC		
Dimensions	118 cm (46.4") H, 88 cm (34.7") W, 126 cm (49.7") L		
Weight	851 kg (1877 lbs)		
Gas supply	O ₂ , N ₂ , F5*, H35**, Air, Ar		
Plasma gas	N ₂ , O ₂ , Air, Ar		
Shield gas	8.3 bar (120 psi) Manual gas console		
Gas pressure	8.0 bar (115 psi) Automatic gas console		

*F5 = 5% H, 95% N₂

**H35 = 35% H, 65% Ar



Longer consumable life



Operating data

Virtually dross-free cutting capacity – mild steel

38 mm (1½")

Production pierce capacity – mild steel

50 mm (2")

Maximum cutting capacity (edge start) – mild steel

80 mm (3.2")

Material	Current (amps)	Thickness (mm)	Approximate cutting speed (mm/min.)	Thickness (inches)	Approximate cutting speed (ipm)		
Mild steel	30	0.5	5355	.018	215		
		O ₂ plasma	3	1160	.135	40	
		O ₂ shield	6	665	¼	25	
	80	O ₂ plasma	3	6145	.135	180	
		Air shield	6	3045	¼	110	
		Air shield	20	545	¾	25	
	130†	O ₂ plasma	6	4035	¼	150	
		Air shield	10	2680	⅜	110	
		Air shield	25	550	1	20	
	200	O ₂ plasma	6	5248	¼	200	
		Air shield	12	3061	½	115	
		Air shield	25	1167	1	45	
400†	O ₂ plasma	10	4440	¾	180		
	Air shield	20	2170	¾	90		
	Air shield	64	195	2½	8		
400†	O ₂ plasma	12	4430	½	170		
	Air shield	25	2210	1	85		
	Air shield	50	795	2	30		
80	Air shield	80	180	3	10		
	Stainless steel	45	F5 plasma	1	5740	.036	240
			F5 plasma	2.5	2510	.105	90
N ₂ shield			6	845	¼	30	
80	F5 plasma	4	2180	.135	105		
	N ₂ shield	6	1225	¼	45		
	N ₂ shield	10	560	⅜	25		
130†	H35 plasma	10	980	⅜	40		
	N ₂ shield	12	820	½	30		
	N ₂ shield	25	260	1	10		
200	H35 plasma	10	1620	⅜	65		
	N ₂ shield	12	1450	½	55		
	N ₂ shield	20	820	¾	35		
260†	H35 plasma	12	1710	½	65		
	N ₂ shield	20	1085	¾	45		
	N ₂ shield	25	785	1	30		
50	N ₂ shield	50	270	2	10		
	400†	H35 plasma	20	1100	¾	45	
		N ₂ shield	40	600	1½	25	
N ₂ shield		60	280	2½	10		
Aluminum	45	Air plasma	1.5	4420	.048	220	
		Air plasma	4	2575	.135	110	
		Air shield	6	1690	¼	60	
130†	H35 plasma	12	1455	½	55		
	N ₂ shield	20	940	¾	40		
	N ₂ shield	25	540	1	20		
200	H35 plasma	10	4400	⅜	180		
	N ₂ shield	12	3800	½	140		
	N ₂ shield	20	1450	¾	70		
260†	H35 plasma	12	5160	½	190		
	N ₂ shield	20	2230	¾	90		
	N ₂ shield	50	390	2	14		
400†	H35 plasma	20	2420	¾	100		
	N ₂ shield	40	1190	1½	50		
	N ₂ shield	80	210	3	10		

Note: Take care in comparison: Competitors often show maximum cutting speeds, rather than speeds that deliver the best cuts, as shown above. Cut speeds listed above deliver best cut quality for a given process, but cut speeds can be up to 50% faster.

The operating data chart does not list all processes available for the HPR400XD. Please contact Hypertherm for more information.

† Consumables support up to 45° bevel capability.

- Hypertherm is ISO 9001:2000 registered.
- Hypertherm's full-system warranty: complete coverage for two years on all system components and one year on the torch.

Hypertherm®

www.hypertherm.com

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